



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-7

Job Sheet 175413



Part No: D3953-7

Job Qty: 40 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/25/18

Description:

Type: SOLD

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/24/18	0.00	0.00	Start Up Machining-2		JB 18-04-08
100	Hardinge	40 pcs		4/25/18	0.00	1.78	Hardinge		JB 18-04-08
120	QC	40 pcs		4/25/18	0.00	0.00	QC8		JB 18-04-08
130	Packaging	40 pcs		4/25/18	0.00	0.00	Packaging3-2		APR 11 2018
140	QC21-SA	40 Ea		4/25/18	0.00	0.00	QC21		APR 12 2018

Part Op 100 - TURN AS PER FOLIO FA854 & DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750	Delrin Round Bar 0.75" Color: Black	1.4400 ft (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR0.750	1	35	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

Plex 4/4/18 10:38 AM Dart.Gagnon.Michelle



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Container No: S059063



Part: D3953-7

Job No: 175413

Serial No/Batch: S059063

Revision:

Inspector:

Date: 04/08/18